

# Charmilles Edm Roboform 100 Manual

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## Charmilles Edm Roboform 100 Manual

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Charmilles Charmilles Roboform 200 #8794. Manufacturer: Charmilles Charmilles Roboform 200 Die Sinking E.D.M. Machine As-Is Machine was in good, working condition until it was removed from the last facility it was used in. However, the computer screen is getting dim, and the mac...

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## **EDM Machines - Charmilles Edm**

CHARMILLES ROBOFORM 100 Die-Sinking EDM Machine. Manufacturer: Charmilles Model: ROBOFORM 100 Max distance between table surface and: - spindle nose C20 fixed and indexing spindle 400 mm, - Spindle nose S40 fixed and indexing spindle 380 mm, - Spindle nose P100 / 150/ 200: 380 mm, Away from the machining s...

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Manual bath level mm 140-310 150-450 Door width mm 830 1200/550 Worktable Worktable size width x depth mm 630 x 400 800 x 600 Max. load kg 200 1000 Distance floor to clamping level mm 900 900 Z axis Max. electrode weight without C axis kg 50 100 Max./Min. head to table distance chuck mm 480/230 650/250 Integrated C axis

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I have a Charmilles Roboform 200 with a bad control panel. Guess what, that part is unavailable. I'm

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planning on cutting into the ribbon to access the wires needed and install an on/off switch. I have been told this machine (1991 model) is obsolete. Seems a shame to have a \$200,000.00 machine unusable because they quit making parts.

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1998 Charmilles Roboform 51, 64 amp machine Tank size 1200 x 870 x 470 Travels X 600, Y 400, Z 450 C Axis, Rotary tool changer tool changer and system 3R chuck-

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